TECHNICAL DATA SHEET

EPOXY PRIMER SPRAY



EAN code: 5907588404563 item no.: 0014014 grey
EAN code: 5907588411189 item no.: 00140141 black
EAN code: 5907588411202 item no.: 00140142 white
EAN code: 5907588411226 item no.: 00140143 olive

PROPERTIES

Epoxy primer is a quick and convenient means of preserving and protecting a variety of metal surfaces. It has excellent anti-corrosion and insulation properties. Thanks to the special epoxy resins used, it is ideal for use directly on sheet metal, aluminium, galvanized steel and old coatings of paint. It has very good adhesion. The new, improved formulation ensures significantly reduced drying times - a surface coated with one coat of epoxy primer spray can be coated with varnish after just 15 minutes. In case of application of the product on larger surfaces and application of 2-3 coats, the drying time is from 45 minutes to 1hour.

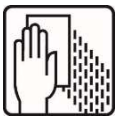
COLOUR

grey black white olive

SURFACE

• **metal**	- sand with P120, blow off and degrease with “BOLL Silicon remover”, and then apply another coat.
• **non-ferrous metals (zinc, aluminum, copper, etc.)**	- sand, blow off and degrease with “BOLL Silicon remover”, and then apply another coat.
• **old paint coatings**	- sand with P220 - P320, blow off, degrease with “BOLL Silicon remover”, and then apply another coat.
• **polyester putty**	- sand with P220 - P320, blow off and degrease with “BOLL Silicon remover”, and then apply another coat.

APPLICATION


Thoroughly clean and roughen the surface


Thoroughly clean and degrease the surface



Mix thoroughly



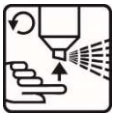
Apply 1 – 3 layers from a distance of 15 – 20 cm



Time between layers: 5 – 10 minutes


The surface can be covered with most paints and varnishes
1-2 layers after 15 – 20 minutes
2-3 layers after 45 – 60 minute

The primer can be used “wet on wet”.


After use, turn the container over and spray until the valve is empty

PHYSICAL PROPERTIES

Physical state:	aerosol
Temperature of use:	+18°C – +25°C

STORAGE



Protect the product from excessive low and high temperatures. Avoid direct exposure to sunlight. Store in dry places.

SHELF LIFE

Two years from the date placed on the package.

SAFETY

See Safety Data Sheet.

OTHER INFORMATION

All technical data are approximate values. We advise you to test the material to ensure its suitability for a specific application. The producer reserves the right to improve the product and change the technical conditions with the possibility of making changes inside the specifications.