TECHNICAL DATA SHEET

FINISH PUTTY



EAN code: 5907588408585 item no.: 002010 cap. 250g (putty 242g + hardener 8g)
EAN code: 5907588408592 item no.: 0020111 cap. 500g (putty 485g + hardener 15g)
EAN code: 5907588410878 item no.: 0020111 cap. 1kg (putty 970g + hardener 30g)
EAN code: 5907588408608 item no.: 002012 cap. 1,8kg (putty 1750g + hardener 50g)

PROPERTIES

A soft polyester putty for filling scratches and small cavities. Perfectly suitable for manual and mechanical grinding. Has great flexibility and very good adhesion to various types of surfaces.

COLOUR

light grey

INFORMATION

Putty should not be applied directly to reactive primers (wash primers), one-component acrylic and nitrocellulose products.

SURFACE

• **steel**	– primed, sand, blow off and degrease with „BOLL Silicon remover", and then apply another coat
• **aluminium**	– primed, sand, blow off and degrease with „BOLL Silicon remover", and then apply another coat
• **old paint coating**	– sand with P320 – P400, blow off, degrease with „BOLL Silicon remover", and then apply another coat
• **epoxy primer**	– can be used to isolate materials. Sand with P320, blow off, degrease with „BOLL Silicon remover", and then apply another coat
• **two-component acrylic primer**	– sand with P320 - P400 blow off, degrease with „BOLL Silicon remover", and then apply another coat

• **polyester laminates**	– sand with P80-P120, blow off, degrease with „BOLL Silicon remover", and then apply another coat

APPLICATION



Thoroughly clean and mat the surface



Thoroughly clean and degrease the Surface with "BOLL Silicon remover"



Mixing ratio	**by weight**
putty	100g
hardener	2-3g

Mix thoroughly until a homogenous color is obtained. Do not exceed the recommended dosage of hardener.
Pot life: 4 – 6 minutes at 20°C



Apply with a spatula in several thin layers up to a total thickness of 3mm.



Drying time: 20 – 30 minutes at 20°C



IR illuminator: heat for 4 to 6 minutes. Do not exceed a temperature of 60°C.



Pre-sanding: P180 – P240
Finishing sanding: P240 – P320



Coverage:
- 2-component polyester putties
- 2-component polyester spray putties
- 2-component acrylic primers
- 2-component epoxy primers

PHYSICAL PROPERTIES

Density at 20°C:	1,70 – 1,90 g/cm^3
Solubility in water:	very weak
Viscosity:	210 000 – 370 000 mPa*s
VOC content:	< 250 g/l (acceptable 250g/l)
Temperature of use:	+10°C – +25°C

CLEANING

Wash immediately after application with nitrocellulose thinner or thinner for acrylic products.

STORAGE



Protect the product from excessive low and high temperatures. Avoid direct exposure to sunlight. Store in dry places.

SHELF LIFE

Two years from the date placed on the package.

SAFETY

See Safety Data Sheet.

OTHER INFORMATION

All technical data are approximate values. We advise you to test the material to ensure its suitability for a specific application. The producer reserves the right to improve the product and change the technical conditions with the possibility of making changes inside the specifications.