LOCTITE CONSUMER PRODUCTS

TECHNICAL INFORMATION SHEET

Super Glue Liquid - Control

IDH924084 (CONTROL)

PRODUCT DESCRIPTION

Loctite Super Glue Control is a one-part, medium viscosity adhesive based on ethyl cyanoacrylate.

The unique easy-to-use dispenser allows flow control of the glue as a drop or a bead with no run-on. The extra long tip is ideal for difficult repair jobs.

Super Glue Control is designed for home use and forms strong bonds between a wide range of porous and non-porous materials. It has the following properties:

Uncured Adhesive

Base Compound: Ethyl cyanoacrylate

Appearance: Clear liquidViscosity: 25-120 mPas

Density at 20°C: 1.05

Safety: See Safety Data Sheet 924084

Shelf-Life at 20°C: 24 months

TYPICAL APPLICATIONS / PERFORMANCE

Super Glue Control is the ideal adhesive for bonding materials such as plastics, rubbers, metals, woods, ceramics, leather, fabrics, cardboard and paper. Fixture times are generally 5-30 seconds. Approximately 50% of ultimate Bond strength is achieved in about 5 minutes increasing to 10-20 N/mm2 (tensile shear) in 12 to 24 hours.

INSTRUCTIONS FOR USE

- □ Screw down the cap tightly as far as it will go.
- For packs with a coloured ring, push the ring down firmly to undo the locking mechanism. With the coloured ring in the lower position, unscrew the cap anticlockwise to expose the dispensing nozzle.
- □ Ensure all surfaces to be bonded are clean, dry and close fitting. Dampen porous surfaces before use.
- Press buttons gently to release glue on one surface only. Keep buttons pressed to apply a bead of glue if required.
- Bring parts together immediately and hold by hand pressure until set, usually for 15-60 seconds.
- Leave undisturbed for 5 minutes or overnight for full bond strength to develop.
- After use wipe the nozzle with a tissue to remove excess glue. Gently tap the pack on a flat surface to drain the glue from the nozzle.
- Replace cap and screw clockwise until it tightens fully at the "click" position. If attached, pull coloured ring up to engage the locking mechanism.
- Avoid contact with skin.
- Avoid spillages and protect clothing and work surfaces. Remove cured residues with Loctite Superglue Remover.
- □ For best results, the bonds should be prepared at room temperature (15-30°C) and a minimum 30% Relative Humidity
- □ Store pack upright in a cool dry place.

Limitations

- For indoor use only
- □ DO NOT USE ON DUSTY, DIRTY OR WET SURFACES.
- □ Best results on smooth, close fitting surfaces that mate together without gaps.
- □ Not suitable for bonding polypropylene, polyethylene, PTFE, silicone rubber, glass, glazed surfaces, very soft leather or foams.
- □ Never use for bonding assemblies that will hold hot liquids.

Note

The properties listed in this information sheet are typical and should not be used as a basis for preparing a specification. The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. The discussion herein of various processes or compositions is not to be interpreted as presentation that they are free from domination of patents owned by others, or as a licence under Loctite Corporation patents, which may cover such processes or compositions. We recommend that each prospective user test his application before repetitive use, using this data as a guide. This product may be covered by one or more United States or foreign patents or patent applications.